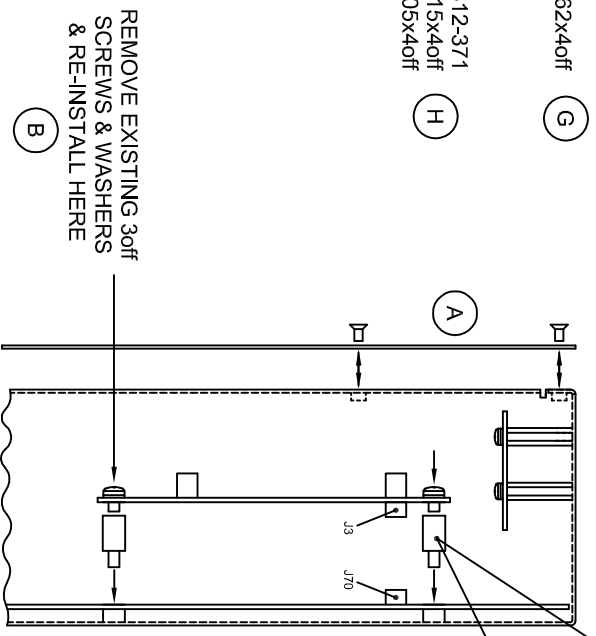


REMOVE BLANKING PLATE (636-272) & 20ff SCREWS (350-254)

NOTE - MAKE SURE CONNECTORS ARE IN LINE BY SCREW HOLE NEAR J1 BEING IN CENTRE OF THE PILLAR



REMOVE EXISTING 3off SCREWS & WASHERS & RE-INSTALL HERE

- TOOLS YOU WILL NEED**
- POZI-DRIVE SCREWDRIVER
 - PLIERS
 - 5mm A/F SPANNER

INSTALLATION PROCEDURE	TOOL REQUIRED
(A) REMOVE TOP COVER PLATE & SCREWS FROM THE UNIT & KEEP SAFE TO RE-USE AT ITEM (K)	
(B) REMOVE EXISTING 3off SCREWS & WASHERS - KEEP SAFE TO RE-USE AT ITEM (D)	
(C) SCREW 3off 380-036 THREADED SPACERS THROUGH MOTHERBOARD (380-071 FOR EARLIER 8816 UNITS)	
(D) FIT PCB SMN812-372 (J3) TO MOTHERBOARD (J70) USING SCREWS & WASHERS FROM ITEM (B)	
(E) CONNECT EXISTING CABLE FROM SMN812-372 TO FRONT PANEL PCB (J5) ★ NOTE - ON EARLIER UNITS RETAIN SILICON SEALANT, LATER UNITS SHOULD HAVE LATCHED CONNECTOR.	
(F) REMOVE EXISTING BLANKING PLATE (636-272) & 20ff SCREWS (350-254)	
(G) SCREW 4off SPACERS (705-062) ONTO STUDS ON INSIDE REAR OF UNIT	
(H) FIT SMN812-371 BOARD ASSY IN POSITION USING 4off SCREWS (350-015) & WASHERS (370-005)	
(J) CONNECT EXISTING CABLE FROM SMN812-372 TO SMN812-371 (J1)	
(K) RE-FIT TOP COVER PLATE USING EXISTING SCREWS FROM ITEM (A)	

★ NOTE - ON POWER UP, INITIAL STATE SHOULD BE SET TO 44.1HZ WITH RED LED LIT UP

NAME	MOD. No.	DATE	ISS.
SMW	M38000/45L	23.1.17	3
SMW	M38000/21V	15.12.06	2
SMW	D38000/QW	5.2.06	1

THIRD ANGLE PROJECTION
DRAWN TO B.S.308

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TITLE: 8816 OPTIONAL ADC INSTALLATION INSTRUCTIONS

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SCALE 1:1	SMW	6.1.06	
			DRG No. 527-363
			SHT 2